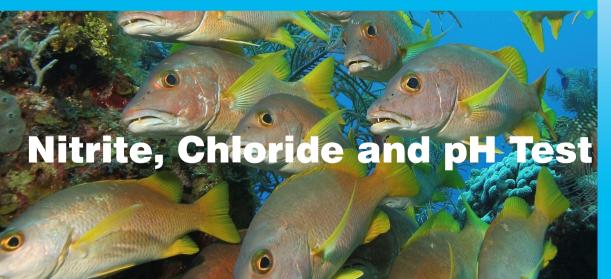




# **COOLINGWATER TESTKIT**



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Some reagents required for tests shown in this booklet are classed as hazardous and as such, a minimum protection of gloves (rubber or plastic) and safety goggles/spectacles or facemask **MUST BE WORN**.

In addition please note and observe the Risk and Safety phrases on each reagent container and follow handling guidelines as instructed.

#### **GENERAL NOTES**

- ⇒ Avoid contact with skin or eyes
- ⇒ In case of contact with skin or eyes rinse immediately with plenty of running tap water, and seek medical attention
- ⇒ Seek attention if irritation persists
- ⇒ In case of ingestion, wash the mouth out thoroughly with water, try to vomit and seek medical attention

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#### **Chloride Test**

1. Take 20 ml of cold coolingwater sample with the 20 ml syringe. Spray the 20 ml in the clean test jar.

2. Add 12 drops of Reagent BC1. The sample will turn pale blue/green.

- 3. Add drop by drop Reagent BC2, until a grey orange/brown colour appears. Count the numbers of drops used.
- 4. Each drop is equivalent to 20 mg/l or ppm Chlorides



Drops of BC2	Chloride as	
Reagent	mg/l Cl⁻	
1	20	
2	40	
3	60	
4	80	
5	100	
6	120	
7	140	
8	160	
9	180	
10	200	
11	220	
12	240	
13	260	
14	280	
15	300	
16	320	
17	340	
18	360	
19	380	

20

400

## Notes:

Maximum Chlorides levels:



High speed engines : 50 mg/l

In case the chloride level is too high, reduce the amount of chlorides by partly refreshing the coolingwater with demineralized or evaporated water. After refreshing, repeat the Nitrite test.

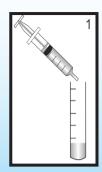
⇒ 1 mg/l is 1 ppm

### **Nitrite Test**

1. Take 0,5 ml of cold coolingwater sample with the 2,5 ml syringe. Spray the 0,5 ml in the clean 10 ml test tube.

2. Add 4 drops of Reagent N1. The sample will turn orange.

- 3. Add drop by drop Reagent N2, until a pale blue colour appears. Count the numbers of drops used.
- 4. Each drop is equivalent to 200 mg/l or ppm Nitrite (NO<sub>2</sub>)







		_				
Drops of N2 Reagent	Nitrite as mg/l NO <sub>2</sub>	Engine type	Chloride as mg/l Cl <sup>-</sup>	Nitrite as mg/l NO <sub>2</sub>	Initial Dosing rate in I/m <sup>3</sup>	
1	200					
2	400	Low speed	< 50	1200-1600	4	
3	600	Middle speed		1600-2000	5	
4	800	High speed	< 50	2000-2400	6	
5	1000	1.18.1.95.5.				
6	1200	Low speed	50 - 100	1600-2000	5	
7	1400	Middle speed		2000-2400	6	
8	1600	High speed	50 - 100	2400-3000	8	
9	1800		30 100	2 100 3000		
10	2000	Notes:				
11	2200					
12	2400		Maximum Chloride levels:  ⇒ Low + middle speed engines : 100 mg/l			
13	2600					
14	2800	$\Rightarrow$ High speed engines : 50 mg/l				
15	3000					
16	3200		In case of too low Nitrite level dose Caretreat 2			
17	3400	Diesel. 2 liters per m³ gives 750 mg/l NO <sub>2</sub> .				
18	3600	In case of too high Nitrite level partly refresh the				

19

20

3800

4000

coolingwater with demineralized or evaporated

water. After refreshing, Repeat the Nitrite test.

## Coolingwater pH Test (4,0 - 10,0) or (7,0 - 14,0)

- 1. Take 50 ml of cold coolingwater sample in the clean test jar.
- 2. Dip test strip for 1 second in the sample.
- 3. Shake off excess sample solution.
- 4. Compare with colour scale and read off the corresponding pH value.

	T	T	
pH value			
4,5			
5,0	Highly corrociyo		
5,5	Highly corrosive	See fault finding chart	
6,0			
6,5			
7,0	Corrosive		
7,5			
8,0	Cli alathu a a maa air ca		
8,5	Slightly corrosive		
9,0			
9,5	Non corrosive	Well treated	
10,0			
10,5			
11,0	Corrosive on Cop-		
11,5	per and Alumini- um		
12,0	uiii	See fault	
12,5		finding chart	
13,0	Corrosive on		
13,5	Iron, Copper and Aluminium		
14,0	and Aluminium		

Fault Finding Chart	Cause(s)	Solution(s)	
	Low quality feed water	Only use demineralized or evaporated water	
Chlorides far too high	Sea coolingwater leakage	Search for leakage(s)	
	Coolingwater leakage	Add Caretreat 2 Diesel	
Nitrites low	Coolingwater (partly) refreshed	Add Caretreat 2 Diesel	
	Air intake in the system	Check coolingwater pumpseals	
		Check header/expansion tank	
	Exhaust gasses in the system	Check for leakages, for example leaking cylinder head gaskets	
Nitrites remain low		Check for slime deposits	
	Bacteria in the system	Add a non corrosive biocide, Caretreat Bacteria	
	Product drum used for other chemical	Check Nitrite level of the product or take a new product drum	

pH Coolingwater too low		Check for slime deposits		
	Bacteria in the system	Add a non corrosive biocide, Caretreat Bacteria		
	Low Caretreat 2 Diesel dosage	Check dosingpump / increase dosage		
nH Coolingwater too		Check dosingpump / decrease dosage		
pH Coolingwater too high	High Caretreat 2 Diesel dosage	Refresh the system partly with de- mineralized or evaporated water		

Partslist Coolingwater Testkit		11910
Description	Amount	Article number
pH strips (100 ea.) 7,0 - 14,0	1	11932
or		
pH strips (100 ea.) 4,0 - 10,0	1	11933
Reagent BC1	2	11934
Reagent BC2	1	11935
Reagent N1	1	11936
Reagent N2	1	11937
Syringe, 2,5 ml	1	11981
Syringe, 20 ml	1	11980
Test jar, 50 ml	1	11982
Test tube with screwed cap 10 ml	1	11983





- ⇒ Read the engines manual regarding the coolingwater systems treatment
- ⇒ Contact us for advise
- ⇒ E-mail us all test figures over a period of at least 3 months
- ⇒ Send us a coolingwater and make-up water sample
  - ⇒ Take a sample in a clean bottle at least 0,5 liter per sample Fill the bottle(s) to the top

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